
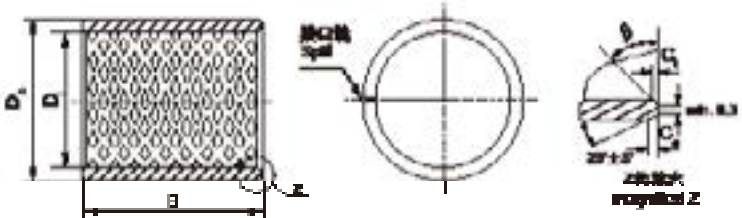


FB 标准公制轴套
FB Normal Metric Bushing





ID and OD chamfers

S ₃	C _o	C _i	β
0.75	0.5±0.3	0.25±0.2	35°±5°
1.00	0.6±0.3	0.30±0.2	35°±5°
1.50	0.7±0.3	0.50±0.3	35°±5°

S ₃	C _o	C _i	β
2.00	1.2±0.4	0.50±0.3	30°±5°
2.50	1.8±0.6	0.60±0.3	45°±5°

单位unit:mm

压入H7座孔内径 Installed Bushing I.D.		外径 O.D.		f ₁	f ₂	B ⁰ / _{-0.40}											
						10	15	20	25	30	35	40	50	60	70	80	
10	+0.060 -0.005	12	+0.065 +0.030	0.5	0.3	1010	1015	1020									
12		1210				1215	1220										
14		1410				1415	1420	1425									
15		1510				1515	1520	1525									
16		1610				1615	1620	1625									
18		1810				1815	1820	1825									
20	+0.070 -0.005	23	+0.075 +0.035	0.8	0.4	2010	2015	2020	2025								
22		2210				2215	2220	2225	2230								
24		2415				2420	2425	2430									
25		2515				2520	2525	2530									
28	+0.070 -0.010	32	+0.085 +0.045	1.0	0.6		2815	2820	2825	2830							
30		3015				3020	3025	3030	3035	3040							
32		3215				3220	3225	3230	3235	3240							
35		3515				3520	3525	3530	3535	3540							
40						4020	4025	4030	4035	4040	4050						
45						4520	4525	4530	4535	4540	4550						
50	+0.090 -0.015	55	+0.100 +0.055	1.2	0.8		5020	5025	5030	5035	5040	5050	5060				
55						5520	5525	5530	5535	5540	5550	5560					
60							6025	6030	6035	6040	6050	6060	6070				
65								6530	6535	6540	6550	6560	6570				
70								7030	7035	7040	7050	7060	7070	7080			
75								7530	7535	7540	7550	7560	7570	7580			
80								8030	8035	8040	8050	8060	8070	8080			
85		+0.130 0				+0.120 +0.070	1.4										

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单位unit:mm

压入H7座孔内径 Installed Bushing I.D.		外径 O.D.		f ₁	f ₂	B ⁰ _{-0.40}																														
						30	35	40	50	60	70	80	90	100																						
85	+0.130 0	90	+0.120 +0.070	1.4	0.8	8530	8535	8540	8550	8560	8570	8580	8590	85100																						
90		95				9030	9035	9040	9050	9060	9070	9080	9090	90100																						
95		100						9540	9550	9560	9570	9580	9590	95100																						
100		105							10050	10060	10070	10080	10090	100100																						
105		110								10550	10560	10570	10580	10590	105100																					
110		115									11050	11060	11070	11080	11090	110100																				
115		120										11550	11560	11570	11580	11590	115100																			
120	+0.140 0	125	+0.170 +0.070								12060	12070	12080	12090	120100																					
125		130									12560	12570	12580	12590	125100																					
130		135										13060	13070	13080	13090	130100																				
135		140											13560	13570	13580	13590	135100																			
140		145												14060	14070	14080	14090	140100																		
145		150													14560	14570	14580	14590	145100																	
150		155														15060	15070	15080	15090	150100																
155		160															15560	15570	15580	15590	155100															
160		165																16060	16070	16080	16090	160100														
165		170																	16560	16570	16580	16590	165100													
170		175																		17060	17070	17080	17090	170100												
175		180																			17560	17570	17580	17590	175100											
180		+0.140 0				185	+0.210 +0.130															18060	18070	18080	18090	180100										
185						190																		18560	18570	18580	18590	185100								
190						195																			19060	19070	19080	19090	190100							
195						200																				19560	19570	19580	19590	195100						
200						205																					20060	20070	20080	20090	200100					
205	210																									20560	20570	20580	20590	205100						
215	220																										21560	21570	21580	21590	215100					
225	230																											22560	22570	22580	22590	225100				
230	235																												23060	23070	23080	23090	230100			
240	245																													24060	24070	24080	24090	240100		
250	+0.260 +0.170	255	+0.260 +0.170																										25060	25070	25080	25090	250100			
260		265																											26060	26070	26080	26090	260100			
270		275																												27060	27070	27080	27090	270100		
280		285																													28060	28070	28080	28090	280100	
290		295																													29060	29070	29080	29090	290100	
300		305																														30060	30070	30080	30090	300100